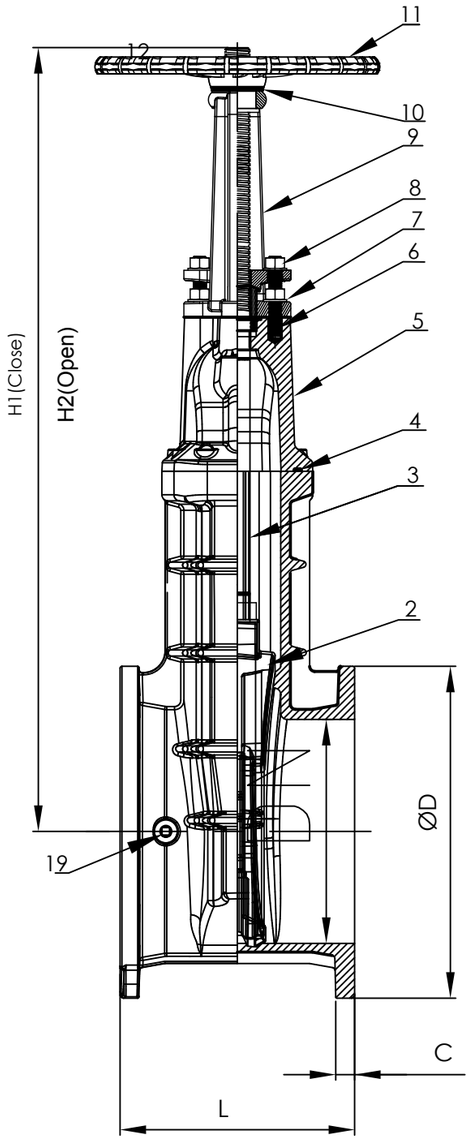
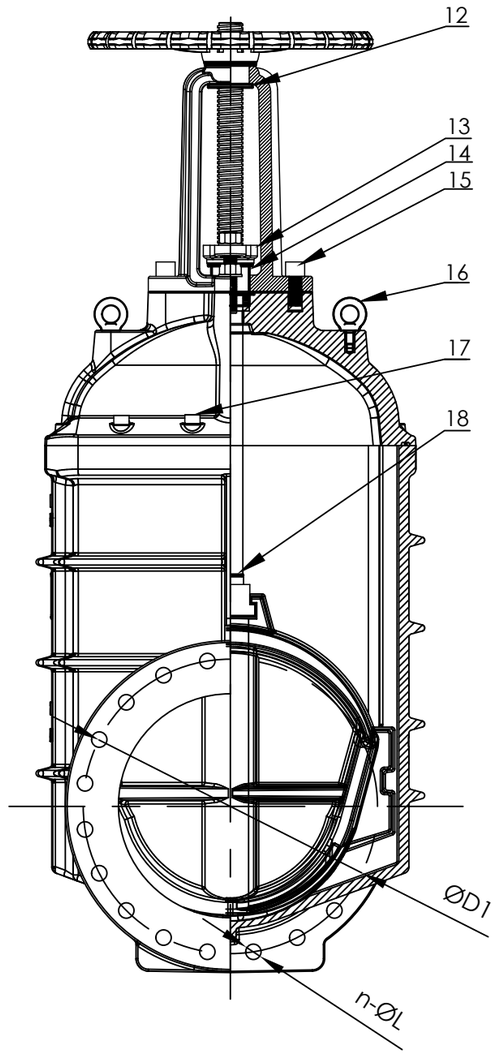
AYVAZ-CAD / Resim Üzerinden Ölçü Almayınız.
AYVAZ-CAD / Do not Take Measurements From Drawing




NOTES/NOTLAR

1.STANDARD: AWWA C515
1.STANDART: AWWA C515

2.FLANGE SPECIFICATION: ASME B16.1 CLASS 125
2.FLANŞ STANDARDI: ASME B16.1 CLASS 125

3.WORKING PRESSURE: 250PSI;
3.ÇALIŞMA BASINCI: 250PSI;

4.WORKING TEMPERATURE: 0-80℃;
4.ÇALIŞMA SICAKLIĞI: 0-80℃;

5.COATING: FUSION BONDED EPOXY COATING COMPLIES WITH ANSI/AWWA C550.
5.KAPLAMA :FUSION BOND EPOKSİ KAPLAMA ANSI/AWWA C550.

| PART NO | PART | MATERIAL |
|---|---|---|
| 1 | VALVE BODY/ GÖVDE | ASTM A536,65-45-12 |
| 2 | RESILIENT WEDGE DISC/DİSK | ASTM A536,65-45-12+EPDM |
| 3 | STEM/MİL | STAINLESS STEEL 2Cr13 |
| 4 | BONNET GASKET/KAPAK CONTASI | EPDM |
| 5 | BONNET/KAPAK | ASTM A536, 65-45-12 |
| 6 | STUD/SAPLAMA | CARBON STEEL ZINC PLATED |
| 7 | FLAT WASHER/DÜZ RONDELA | CARBON STEEL ZINC PLATED |
| 8 | GLAND NUT/SALMASTRA SOMUNU | CARBON STEEL ZINC PLATED |
| 9 | YOKE/ÇATAL | ASTM A536, 65-45-12 |
| 10 | WASHER/RONDELA | BRASS Hpb59-1 |
| 11 | HANDWHEEL/VOLAN | ASTM A536, 65-45-12 |
| 12 | STEM NUT/MİL SOMUNU | BRASS Hpb59-1 |
| 13 | GLAND FLANGE/SIZDIRMAZLIK FLANŞI | ASTM A536, 65-45-12 |
| 14 | STEM BUSHING/MİL BURCU | BRASS Hpb59-1 |
| 15 | BOLT/CIVATA | CARBON STEEL ZINC PLATED |
| 16 | EYEBOLT/HALKALI CIVATA | CARBON STEEL ZINC PLATED |
| 17 | BOLT/CIVATA | CARBON STEEL ZINC PLATED |
| 18 | O-RING | NBR |
| 19 | PLUG/TAPA | ASTM B584-06a C89833 |

| DN | | DIMENSIONS/ÖLÇÜLER (mm) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| Inch | mm | L | H1(CLOSE) H1(KAPALI) | H2(OPEN) H2(AÇIK) | D | D1 | C | n-ØL |
| 14" | 350 | 381 | 1210 | 1560 | 533 | 476.3 | 25.4 | 12-Ø28.6 |
| 16" | 400 | 406 | 1280 | 1680 | 597 | 539.8 | 25.4 | 16-Ø28.6 |

| | İsim / *Name* | Tarih / *Date* | İmza / *Signature* | Ölçek *Scale* |
|---|---|---|---|---|
| Çizen / *Drawer* | Ö.KARAKAYA | 25.06.2019 | | |
| Kontrol / *Control* | B.KOZANLI | 25.06.2019 | | 1:1 |
| Onay / *Approval* | Y.KOÇ | 25.06.2019 | | |

| | |
|---|---|
| Parça Adı *Part Name* | OUTSIDE STEM YOKE GATE VALVE - Model OS&Y BIG<br>Yükselen Milli Gate Vana - Model OS&Y BIG |
| Ürün Tipi *Product Type* | FIRE PROTECTION GROUP PRODUCT<br>Yangın Korunum Grubu Ürünü |

| Müşteri Kodu *Customer Code* | | Malzeme *Material* | Miktar *Qty.* | Ağırlık *Weight* |
|---|---|---|---|---|
| Firma Resim No *Firm Drawing No* | | | | g |

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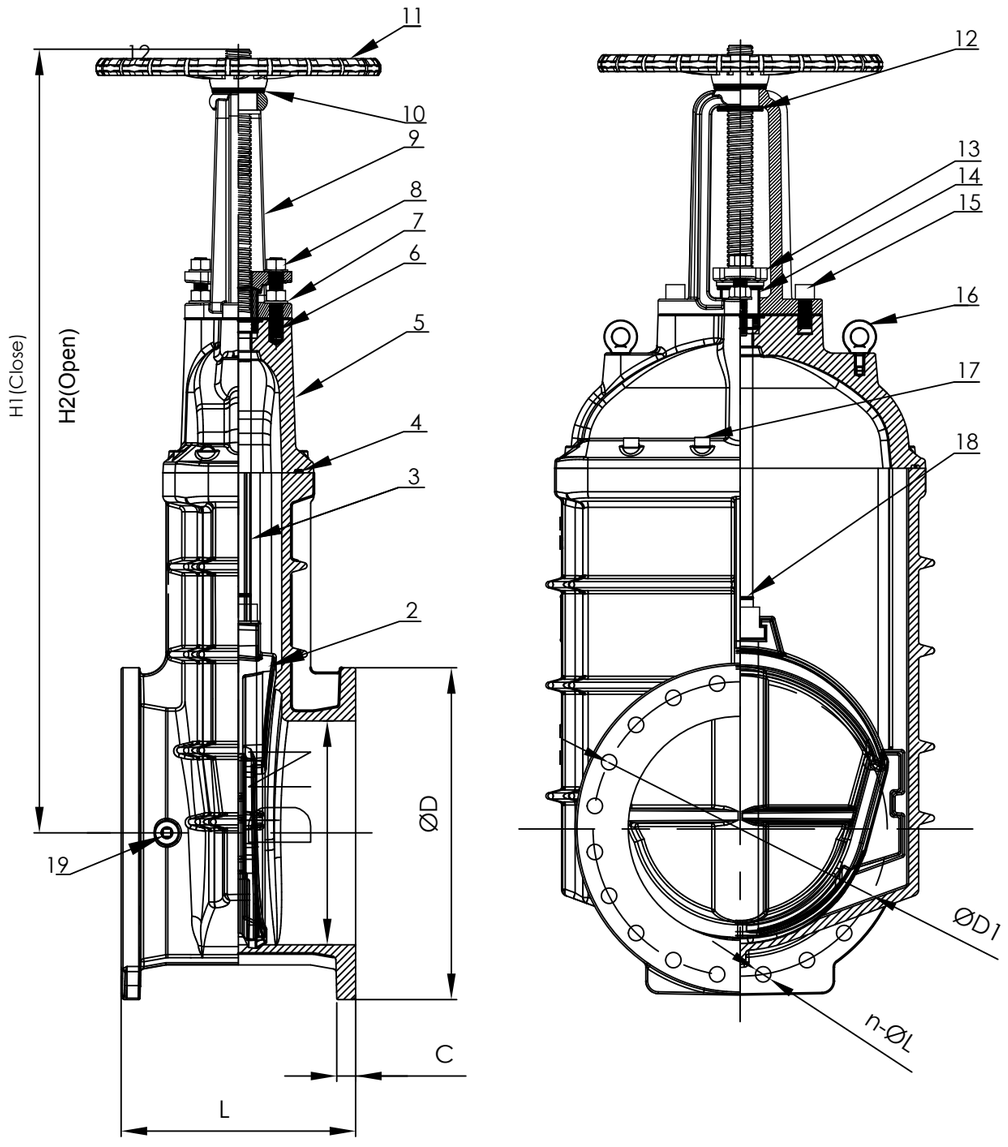
| | |
|---|---|
| Toleransı verilmemiş uzunluk ve açı ölçüleri için toleranslar. *Tolerances for lineer and angular dimensions without individual tolerance indications.* | EN 22768-1 / ISO 2768-m |
| Toleransı verilmemiş şekil ve konumlar için geometrik toleranslar. *Geometrical tolerances for features without individual tolerance indications.* | EN 22768-2 / ISO 2768-K |

| *Item No* | | |
|---|---|---|
| *CAD No* | TT-020106-05 | Rev.No 0 |




NOTES/NOTLAR

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1.STANDART: AWWA C515

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2.FLANŞ STANDARDI: ASME B16.1 CLASS 125

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3.ÇALIŞMA BASINCI: 250PSI;

4.WORKING TEMPERATURE: 0-80℃;
4.ÇALIŞMA SICAKLIĞI: 0-80℃;

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5.KAPLAMA :FUSION BOND EPOKSİ KAPLAMA ANSI/AWWA C550.

| PART NO | PART | MATERIAL |
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| 3 | STEM/MİL | STAINLESS STEEL 2Cr13 |
| 4 | BONNET GASKET/KAPAK CONTASI | EPDM |
| 5 | BONNET/KAPAK | ASTM A536, 65-45-12 |
| 6 | STUD/SAPLAMA | CARBON STEEL ZINC PLATED |
| 7 | FLAT WASHER/DÜZ RONDELA | CARBON STEEL ZINC PLATED |
| 8 | GLAND NUT/SALMASTRA SOMUNU | CARBON STEEL ZINC PLATED |
| 9 | YOKE/ÇATAL | ASTM A536, 65-45-12 |
| 10 | WASHER/RONDELA | BRASS Hpb59-1 |
| 11 | HANDWHEEL/VOLAN | ASTM A536, 65-45-12 |
| 12 | STEM NUT/MİL SOMUNU | BRASS Hpb59-1 |
| 13 | GLAND FLANGE/SIZDIRMAZLIK FLANŞI | ASTM A536, 65-45-12 |
| 14 | STEM BUSHING/MİL BURCU | BRASS Hpb59-1 |
| 15 | BOLT/CIVATA | CARBON STEEL ZINC PLATED |
| 16 | EYEBOLT/HALKALI CIVATA | CARBON STEEL ZINC PLATED |
| 17 | BOLT/CIVATA | CARBON STEEL ZINC PLATED |
| 18 | O-RING | NBR |
| 19 | PLUG/TAPA | ASTM B584-06a C89833 |

| DN | | DIMENSIONS/ÖLÇÜLER (mm) | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| Inch | mm | L | H1(CLOSE) H1(KAPALI) | H2(OPEN) H2(AÇIK) | D | D1 | d | C | T | n-ØL |
| 18" | 450 | 432 | 1760 | 2210 | 640 | 585 | 548 | 30 | 4 | 16-Ø31.8 |
| 20" | 500 | 457 | 1780 | 2280 | 715 | 650 | 609 | 31.5 | 4 | 20-Ø31.8 |
| 24" | 600 | 508 | 1950 | 2550 | 840 | 770 | 725 | 36 | 5 | 20-Ø34.9 |

| | İsim / *Name* | Tarih / *Date* | İmza / *Signature* | Ölçek *Scale* |
|---|---|---|---|---|
| Çizen / *Drawer* | Ö.KARAKAYA | 26.06.2019 | | |
| Kontrol / *Control* | B.KOZANLI | 26.06.2019 | | 1:1 |
| Onay / *Approval* | Y KOÇ | 26.06.2019 | | |

| | |
|---|---|
| Parça Adı *Part Name* | OUTSIDE STEM YOKE GATE VALVE - Model OS&Y BIG<br>Yükselen Milli Gate Vana - Model OS&Y BIG |
| Ürün Tipi *Product Type* | FIRE PROTECTION GROUP PRODUCT<br>Yangın Korunum Grubu Ürünü |

| Müşteri Kodu *Customer Code* | | Malzeme *Material* | Miktar *Qty.* | Ağırlık *Weight* |
|---|---|---|---|---|
| Firma Resim No *Firm Drawing No* | | | | g |

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| | |
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| Toleransı verilmemiş şekil ve konumlar için geometrik toleranslar. *Geometrical tolerances for features without individual tolerance indications.* | EN 22768-2 / ISO 2768-K |

| *Item No* | | |
|---|---|---|
| *CAD No* | TT-020106-06 | Rev.No 0 |

AYVAZ-CAD / Resim Üzerinden Ölçü Almayınız.
AYVAZ-CAD / Do not Take Measurements From Drawing